ASSEMBLY INSTRUCTIONS

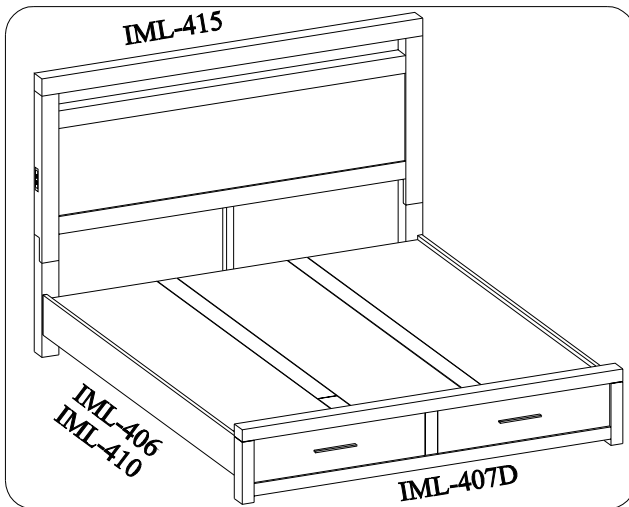ITEM NO: IML-415-GRY/BRN   King Panel HB
            IML-406-GRY/BRN   King Rails
            IML-407D-GRY/BRN   King Storage FB
            IML-410-GRY/BRN   Cal King Rails
            IAML-415-GRY/BRN   King Panel HB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.
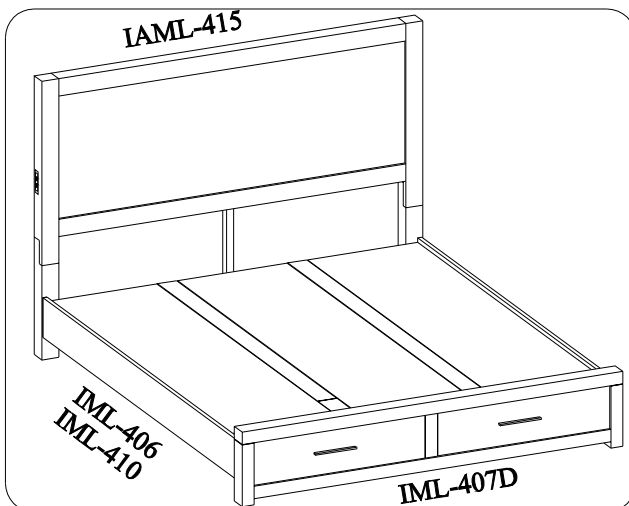
⚠ UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.

IML King/Cal King Storage Panel Bed

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

IAML King/Cal King Storage Panel Bed

BEFORE USING THIS PRODUCT PLEASE READ, UNDERSTAND, AND FOLLOW THESE INSTRUCTIONS.
Save these instructions for future reference.

FOR INDOOR USE ONLY

MADE IN VIETNAM

ASSEMBLY INSTRUCTIONS

ITEM NO: IML-415-GRY/BRN King Panel HB
IML-406-GRY/BRN King Rails
IML-407D-GRY/BRN King Storage FB
IML-410-GRY/BRN Cal King Rails
IAML-415-GRY/BRN King Panel HB

TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER
UTILITY KNIFE (FOR CAL KING)

HARDWARE LIST: IML-415 / IAML-415

No.	Description	Sketch	Quantity
A	Bolt Ø5/16"*2"		12 PCS
B	Lock Washer Ø5/16"		12 PCS
C	Flat Washer Ø5/16" *3/4"		12 PCS
D	Allen Wrench 5/16"		1 PC

HARDWARE LIST: IML-406/410

No.	Description	Sketch	Quantity
E	Wood Screw M4*1-1/4"		10 PCS
F	Bolt Ø5/16"*3-1/2"		8 PCS
G	Half Moon Washer Ø5/16"		8 PCS
H	Lock Washer Ø5/16"		8 PCS
I	Hex Nut Ø5/16"*1/2"		8 PCS
J	Hex Wrench Ø5/16"		1 PC

HARDWARE LIST: IML-407D

No.	Description	Sketch	Quantity
K	Bolt Ø1/4"*1-1/4"		14 PCS
L	Lock Washer Ø1/4"		14 PCS
M	Flat Washer Ø1/4" *5/8"		14 PCS
N	Wood Screw M4*1"		8 PCS
O	Allen Wrench 4mm		1 PC

COMPONENTS LIST: IML-415

No.	Description	Sketch	Quantity
1	Headboard		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: IAML-415

No.	Description	Sketch	Quantity
1	Headboard		1 PC
2	Left Leg		1 PC
3	Right Leg		1 PC
4	Wood Stretcher		1 PC
5	Center Support Leg		1 PC

COMPONENTS LIST: IML-406

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS

COMPONENTS LIST: IML-410

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Center rail (Long)		1 PC
4	Wood Cap		8 PCS

COMPONENTS LIST: IML-407D

No.	Description	Sketch	Quantity
1	Footboard		1 PC
2	Support Leg (for center rail)		2 PCS
3	Support leg (for pedestal)		3 PCS
4	Decking		3 PCS
5	Center rail		1 PC
6	Filler		2 PCS

MADE IN VIETNAM

ASSEMBLY INSTRUCTIONS

ITEM NO: IML-415-GRY/BRN   King Panel HB
             IML-406-GRY/BRN   King Rails
             IML-407D-GRY/BRN   King Storage FB
             IML-410-GRY/BRN   Cal King Rails
             IAML-415-GRY/BRN   King Panel HB

IML / IAML King/Cal King Storage Panel Bed

STEP 1: Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 6 bolts(A), lock washers(B) and flat washers(C).

Right Leg

Left Leg

HB Backside
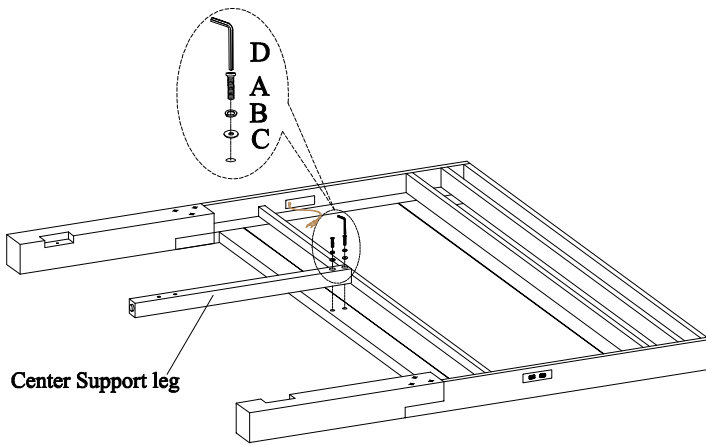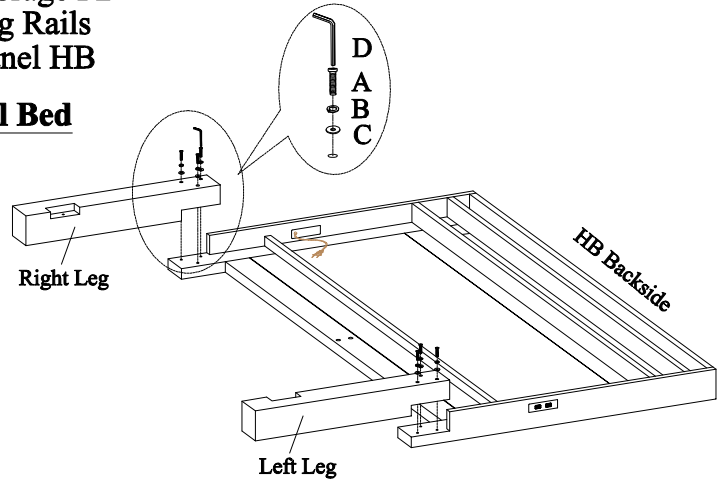
STEP 2: Attach the center support leg to headboard by using 2 bolts(A), lock washers(B) and flat washers(C).

Center Support leg

STEP 3: Attach the stretcher to the legs and center support leg by using 4 bolts(A), lock washers(B) and flat washers(C).

Wood Stretcher

STEP 4: Attach support legs (for pedestal) to footboard.

MADE IN VIETNAM

ASSEMBLY INSTRUCTIONS

ITEM NO: IML-415-GRY/BRN   King Panel HB
          IML-406-GRY/BRN   King Rails
          IML-407D-GRY/BRN   King Storage FB
          IML-410-GRY/BRN   Cal King Rails
          IAML-415-GRY/BRN   King Panel HB

STEP 5: The side rails may be used on either side. Arrange the side rails so the slat bearers are in UPPER POSITION prior to attachment in STEP 6.

Slat bearer in upper position

Slat bearer in lower position
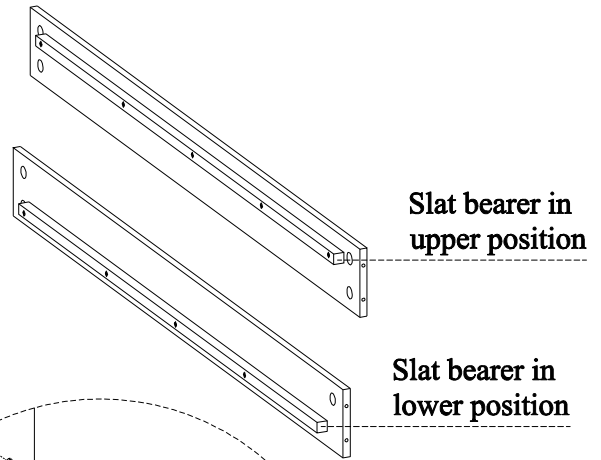
The outside holes match to 6/6 bed rails, the inside holes match to 6/0 bed rails.

Headboard

F

Slat bearer

G
H
I
J

Bed Rail

Side Rail

Side Rail

Footboard
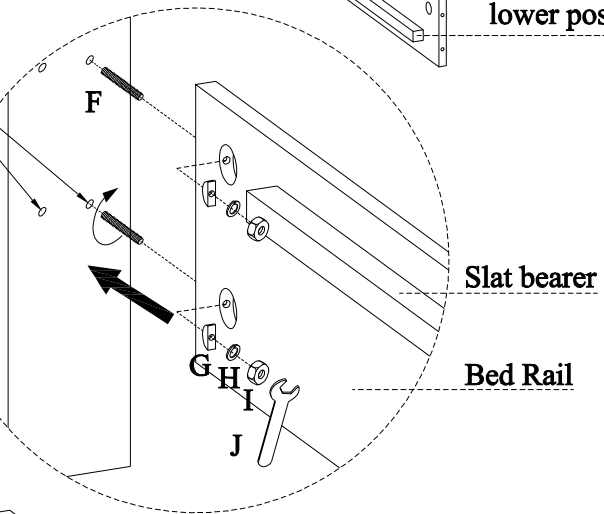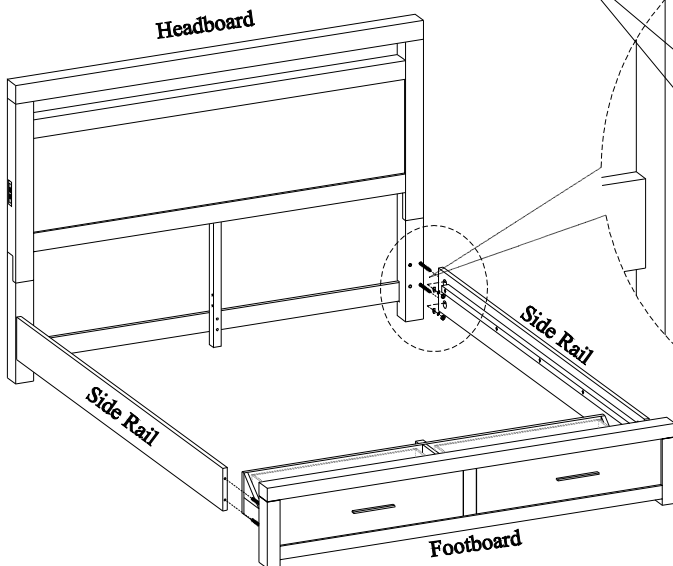
Make sure the slat bearer is in the UPPER position.

STEP 6: Screw the bolts(F) into HB & FB. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers(G),lock washers(H) and nuts (I).Then use a hex wrench to tighten all the nuts.

O K L M
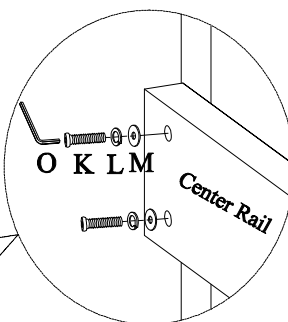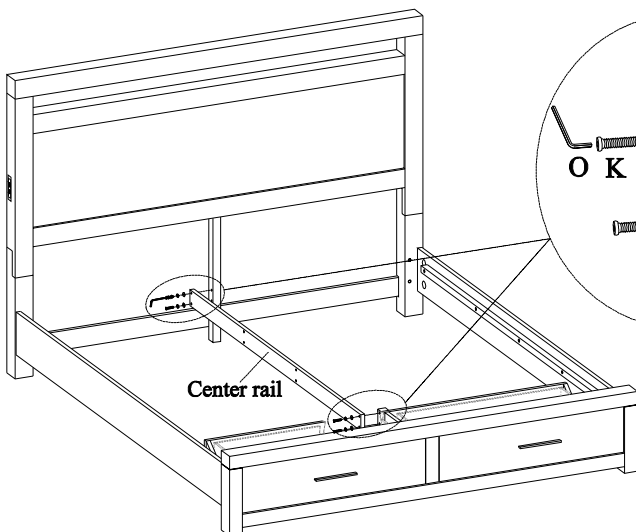
Center Rail

The short center rail that is packed in storage FB works with -406 King rails(6/6); The Long center rail that is packed in Cal King side rails works with -410 Cal King rails(6/0).

Center rail

STEP 7: Attach center rail to the footboard, and center support leg of headboard using 4 bolts(K), lock washers(L) and flat washers(M).

MADE IN VIETNAM

ASSEMBLY INSTRUCTIONS

ITEM NO: IML-415-GRY/BRN   King Panel HB
IML-406-GRY/BRN   King Rails
IML-407D-GRY/BRN   King Storage FB
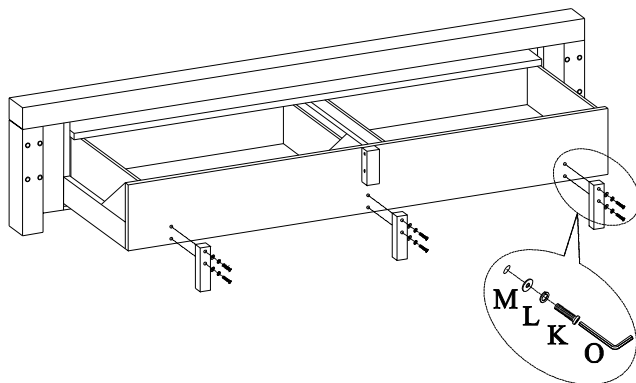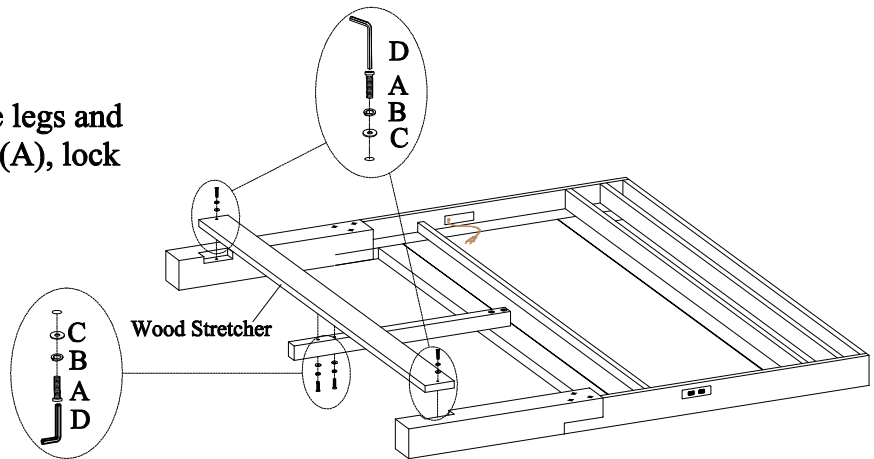IML-410-GRY/BRN   Cal King Rails
IAML-415-GRY/BRN   King Panel HB

STEP 8: Attach 2 support legs (for center rail) to the center rail using 4 bolts(K), lock washers(L) and flat washers(M). Use an Allen Wrench to tighten all the bolts.

O K L M
Center Rail
Support Leg (for center rail)
Leveler

Wood Screw(E)

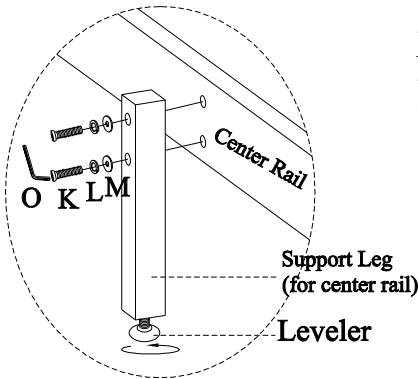**STEP 9:** Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown below in STEP 11. Remove the decking and attach slats to the slat bearers with wood screws (E).

Filler   Notch

STEP 10: For Cal King bed, use a utility knife to cut off the small piece at the notch and discard. For regular King bed, skip this step.

STEP 11: Put the decking over the slats, secure decking to the slats with wood screws (N) through the pre-drilled holes in the decking as shown below.

Make sure that there is a slat under the pre-drilled hole.

N
Pre-drilled hole
Decking

Decking Filler Decking Filler Decking

Decking Decking Filler Decking
Filler

STEP 12: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.
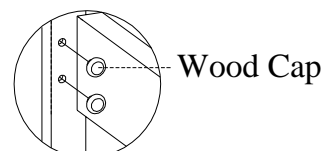
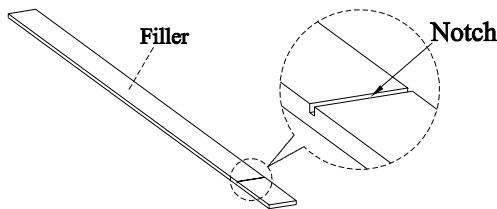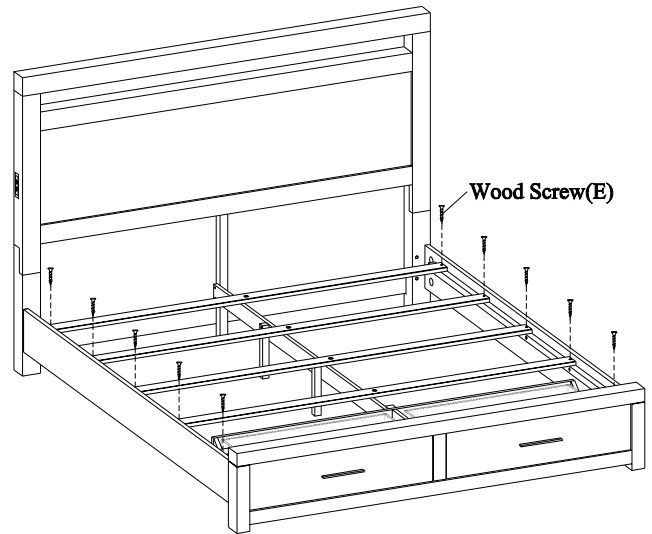Wood Cap

MADE IN VIETNAM

ASSEMBLY INSTRUCTIONS

ITEM NO: IML-415-GRY/BRN   King Panel HB
IML-406-GRY/BRN   King Rails
IML-407D-GRY/BRN King Storage FB
IML-410-GRY/BRN   Cal King Rails
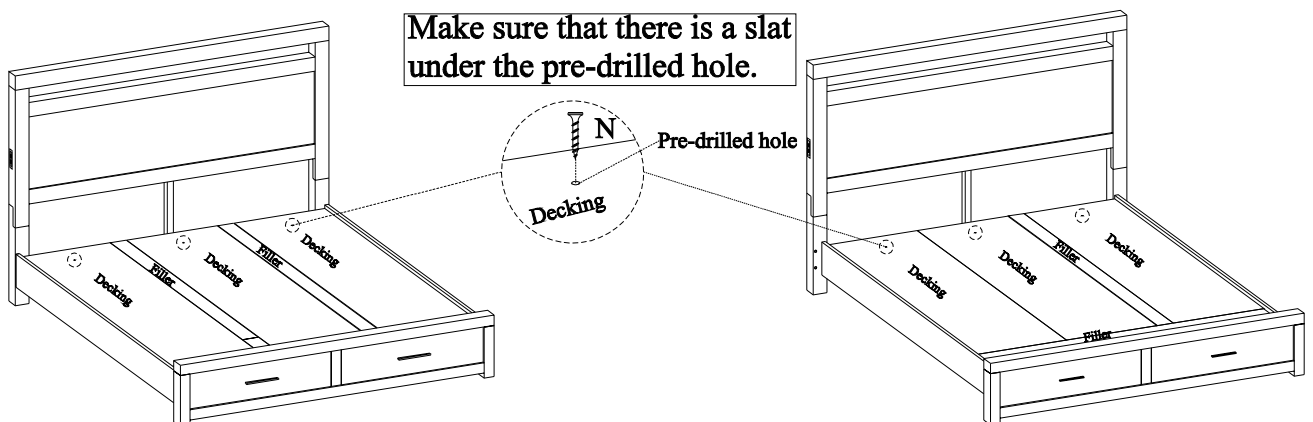IAML-415-GRY/BRN King Panel HB

FUNCTIONALITY INSTRUCTION

IML-415-BRN/GRY

2 Powered USB Port for Charging on both sides

IML-406-BRN/GRY

IML-407D-BRN/GRY

IML-415-BRN/GRY

2 Powered USB Port for Charging on both sides

IML-410-BRN/GRY

IML-407D-BRN/GRY

IAML-415-BRN/GRY

2 Powered USB Port for Charging on both sides

IML-406-BRN/GRY

IML-407D-BRN/GRY

IAML-415-BRN/GRY

2 Powered USB Port for Charging on both sides

IML-410-BRN/GRY

IML-407D-BRN/GRY

MADE IN VIETNAM