

# Shipping Cleats

**1.0 Scope:** Applies to all stationary and motion units that are not packaged in boxes/cartons.

**2.0 Description** – Stationary or motion unit determined to have an excessive tipping or rolling risk require a shipping cleat. The type of cleat depends on the characteristics of the unit.

Eight types of shipping cleats currently exist.

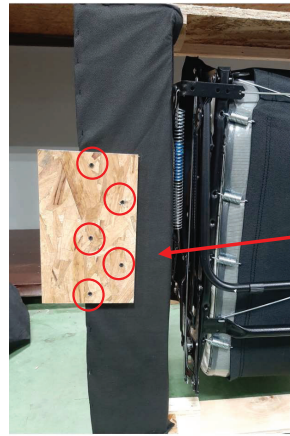
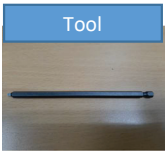
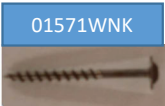
- 1) **Small Show wood Cleat (165 mm x 89 mm x 15mm):** This goes on certain stationary units with show wood bases. The cleat is attached to sofas with three 2 ¼" (01571) screws.
- 2) **Medium Cleat (298 mm x 178 mm x 11mm):** This is used on stationary loveseats and sofas that weight 150lbs or less. The cleat is attached to the bottom of the left arm facing. It is attached with three 2 ¼" (01571) screws evenly spaced across the cleat.
- 3) **Medium Cleat (298 mm x 178 mm x 15mm):** This cleat is used on stationary sofas and sleeper units that weight 150lbs or more. The cleat is attached to sofas with three 2 ¼" (01571) screws evenly spaced across the cleat. The cleat is attached to sleepers with five 2 ¼" (01571) screws evenly spaced across the cleat
- 4) **Large Cleat (298 mm x 298 mm x 15mm):** This cleat is used on chaises with oddly-shaped backs, such as the 843-15. It is attached with three 2 ¼" (01571) screws
- 5) **Large Swivel Chair Cleat (889 mm x 178 mm):** This cleat is used on all of the large swivel chairs to prevent rolling. The cleat is attached with two 2 ¼" (01571) screws
- 6) **843 Cleat (1012 mm x 200 mm):** See "Show wood Bottom Protection" standard. The cleat is attached with four 2 ¼" (01571) screws.
- 7) **Motion #1 Cleat:** This is used on motion loveseats and sofas (non-glider mechanisms). The cleat is attached to the mechanism with two 2 ¼" (77902) self-tapping screws
- 8) **Motion #2 Cleat (393mm x 599mm):** This is used on motion loveseats and sofas with glider mechanisms. The cleat is attached to the bottom of the mechanism with two 2 ¼" (77902) self-tapping screws.

# Shipping Cleats sleeper flaired arm



Shipping Cleats  
298mmx178mmx15mm

3 inches



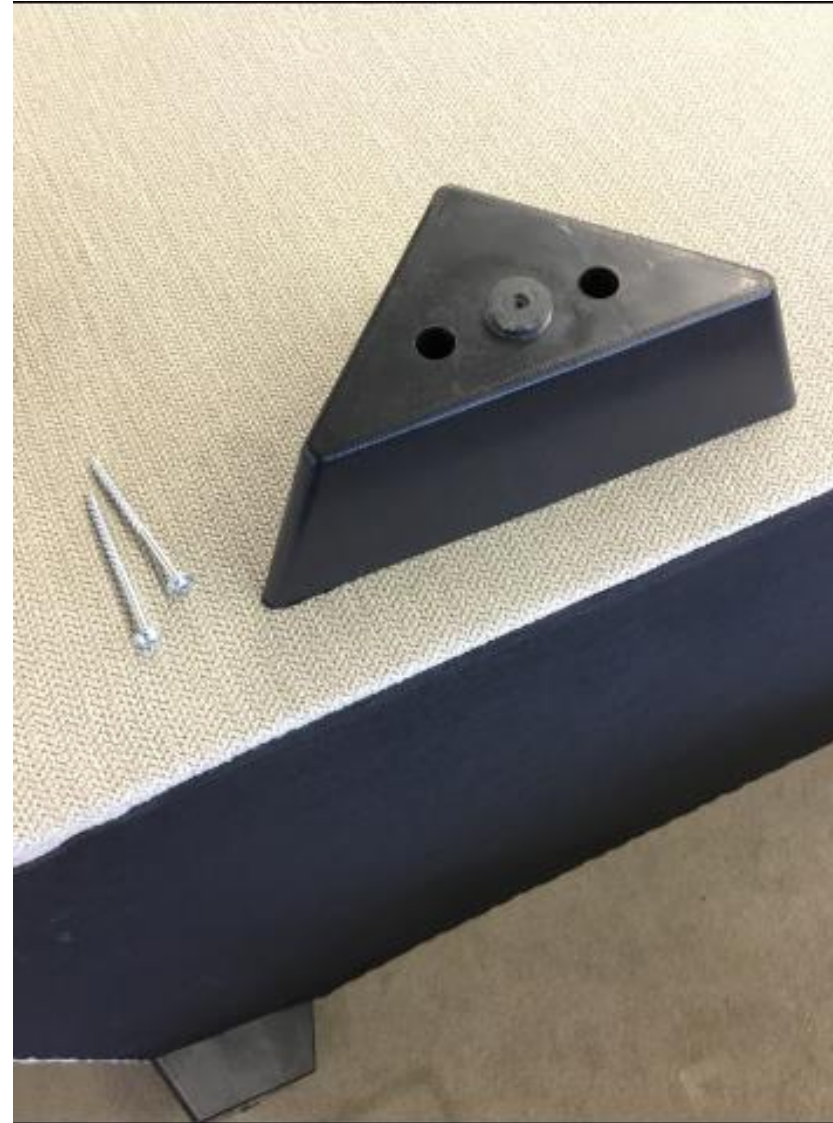
Fixed by 5  
PCS units  
01571wnk

# HOW TO INSTALL TRIANGULAR FEET ON A SOFA

MAKE SURE AREA IS CLEAR OF  
OBSTICLES BEFORE ROLLING  
THE UNIT OVER .

FLIP UNIT OVER FORWARD  
EXPOSING THE BOTTOM OF  
THE UNIT .

GET THE LEGS AND  
SCREWS OUT OF THE  
BAG THEY COME IN .



LINE UP THE FEET SO  
THEY ARE IN THE  
CORNER WITH THE  
SPACE FROM THE  
EDGES BEING THE  
SAME



PUT THE SCREWS IN  
THE HOLES IN THE  
FEET . USE A PHILLIPS  
SCREWDRIVER , OR  
DRILL TO TURN THE  
SCREWS INTO THE  
WOOD FRAMING  
UNTIL THE SCREWS  
are TIGHT .



# Universal Connectors

The universal connectors should be positioned on the units in a way that will allow the two sectional pieces to be connected. If the connecting end is on the left side facing of the unit, the connector will be positioned in the “Up Position”. If the connecting end is on the right side facing of the unit, the connector will be positioned in the “Down Position”.

Connector PN: **74843**  
2 Bolts  $\frac{1}{4}$ -20 x  $\frac{3}{4}$  inch PN: **73507**

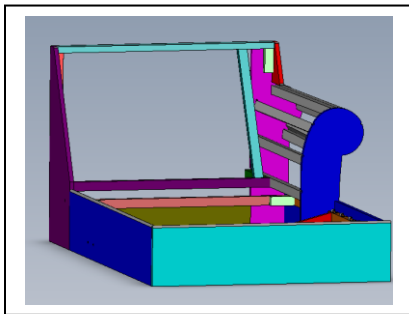
Up Position



Down Position



Open end left side facing



Open end right side facing

