

## Shipping Cleats

- 1.0 Scope: Applies to all <u>stationary</u> and motion units that are not packaged in boxes/cartons.
- 2.0 Description Stationary or motion unit determined to have an excessive tipping or rolling risk require a shipping cleat. The type of cleat depends on the characteristics of the unit.
  Eight types of shipping cleats currently exist.
  - Small Show wood Cleat (165 mm x 89 mm x 15mm): This goes on certain stationary units with show wood bases. The cleat is attached to sofas with three 2 ¼" (01571) screws.
  - 2) Medium Cleat (298 mm x 178 mm x 11mm): This is used on stationary loveseats and sofas that weight 150lbs or less. The cleat is attached to the bottom of the left arm facing. It is attached with three 2 ¼" (01571) screws evenly spaced across the cleat.
  - 3) Medium Cleat (298 mm x 178 mm x 15mm): This cleat is used on stationary sofas and sleeper units that weight 150lbs or more. The cleat is attached to sofas with three 2 ¼" (01571) screws evenly spaced across the cleat. The cleat is attached to sleepers with five 2 ¼" (01571) screws evenly spaced across the cleat
  - 4) Large Cleat (298 mm x 298 mm x 15mm): This cleat is used on chaises with <u>oddly-shaped</u> backs, such as the 843-15. It is attached with three 2 ½" (01571) screws
  - 5) Large Swivel Chair Cleat (889 mm x 178 mm): This cleat is used on all of the large swivel chairs to prevent rolling. The cleat is attached with two 2 ¼" (01571) screws
  - 6) 843 Cleat (1012 mm x 200 mm): See "Show wood Bottom Protection" standard. The cleat is attached with four 2 ¼" (01571) screws.
  - 7) Motion #1 Cleat: This is used on motion loveseats and sofas (non-glider mechanisms). The cleat is attached to the mechanism with two 2 ¼" (77902) self-tapping screws
  - 8) Motion #2 Cleat (393mm x 599mm): This is used on motion loveseats and sofas with glider mechanisms. The cleat is attached to the bottom of the mechanism with two 2 ¼" (77902) self-tapping screws.



## Shipping Cleats sleeper flaired arm



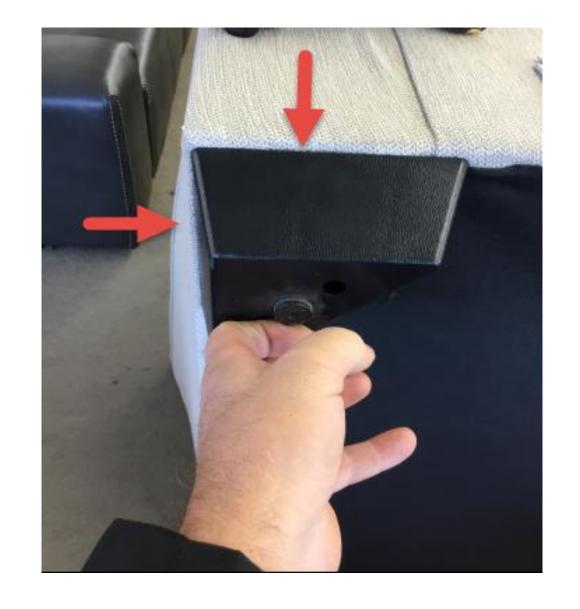
## HOW TO INSTALL TRIANGULAR FEET ON A SOFA

MAKE SURE AREA IS CLEAR OF OBSTICLES BEFORE ROLLING THE UNIT OVER .
FLIP UNIT OVER FORWARD EXPOSING THE BOTTOM OF THE UNIT .

GET THE LEGS AND SCREWS OUT OF THE BAG THEY COME IN .



LINE UP THE FEET SO
THEY ARE IN THE
CORNER WITH THE
SPACE FROM THE
EDGES BEING THE
SAME



PUT THE SCREWS IN THE HOLES IN THE FEET. USE A PHILLIPS SCREWDRIVER, OR DRILL TO TURN THE **SCREWS INTO THE WOOD FRAMING** UNTIL THE SCREWS are TIGHT.

