# ASSEMBLY INSTRUCTIONS TWIN AND FULL PANEL BED LS-MOR81-98 

Important: Be sure to check all packing material carefully for small parts which may come loose inside carton during shipment. Separate, identify and count all parts and metal hardware.
Compare with parts list and hardware illustrations to be sure all parts are present. If any part(s) are missing or damaged, contact your dealer's customer service deparment. For efficient and fast service, please indicate the model number and the parts needed.

ATTENTION: Some lettered parts listed on the instruction sheets may not be in the parts bag, they may already be assembled.

## TOOLS REQUIRED

Phillips Screwdriver(Not included)
Allen Key (included)


FULL BED


## PART LIST (MORGAN GROUP)

CARTON \# LS-MOR80-98 TWIN BED.
CARTON \# LS-MOR90-98 FULL BED.


CARTON \#SB-1384B TWIN BED.
CARTON \#SB-1394B FULL BED.

$\mathrm{C}_{\text {slat roll }}$



## CARTON \# LS-MOR81 <br> $\mathrm{D}_{\text {Rall }}$



# HARDWARE LIST (MORGAN) 

E


BOLT JCBB 1/4-20X70MM Part No. HCPP-70B (8 pcs)

F


JOINT CONNECTOR 1/4-20X 9/16 Part No. HIN-209 (8 pcs)

## G



Allen Key Part No. HIN-04 (2pcs)

PHILLIPS HEAD SCREW $6 \times 11 / 4 "$
Part No. HCPF-080 (6 pcs)

Insert (4) BOLT ( 70 mm ) (E) into each HEADBOARD (A) hole and (4) Bolt ( 70 mm ) (E) into each FOOTBOARD (B) hole. Place (8) JOINT CONNECTORS(F) in RAIL(D) Holes. Hold the JOINT CONNECTORS(F) and tighthen until secure with ALLEN KEY(G). See diagram (1).

Do not tighthen bolts all the way in until all parts
are assembled


Step-2
Carefully place SLAT ROLL (C) on RAILS (D) and fasten with SCREW 1 1/4"(H), as shown in diagram 2.


Attach with a Phillips Screwdriver

