

# Shipping Cleats

**1.0 Scope:** Applies to all stationary and motion units that are not packaged in boxes/cartons.

**2.0 Description** – Stationary or motion unit determined to have an excessive tipping or rolling risk require a shipping cleat. The type of cleat depends on the characteristics of the unit.

Eight types of shipping cleats currently exist.

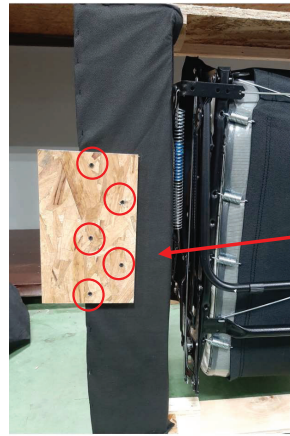
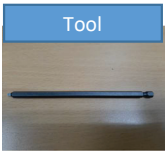
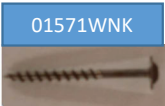
- 1) **Small Show wood Cleat (165 mm x 89 mm x 15mm):** This goes on certain stationary units with show wood bases. The cleat is attached to sofas with three 2 ¼" (01571) screws.
- 2) **Medium Cleat (298 mm x 178 mm x 11mm):** This is used on stationary loveseats and sofas that weight 150lbs or less. The cleat is attached to the bottom of the left arm facing. It is attached with three 2 ¼" (01571) screws evenly spaced across the cleat.
- 3) **Medium Cleat (298 mm x 178 mm x 15mm):** This cleat is used on stationary sofas and sleeper units that weight 150lbs or more. The cleat is attached to sofas with three 2 ¼" (01571) screws evenly spaced across the cleat. The cleat is attached to sleepers with five 2 ¼" (01571) screws evenly spaced across the cleat
- 4) **Large Cleat (298 mm x 298 mm x 15mm):** This cleat is used on chaises with oddly-shaped backs, such as the 843-15. It is attached with three 2 ¼" (01571) screws
- 5) **Large Swivel Chair Cleat (889 mm x 178 mm):** This cleat is used on all of the large swivel chairs to prevent rolling. The cleat is attached with two 2 ¼" (01571) screws
- 6) **843 Cleat (1012 mm x 200 mm):** See "Show wood Bottom Protection" standard. The cleat is attached with four 2 ¼" (01571) screws.
- 7) **Motion #1 Cleat:** This is used on motion loveseats and sofas (non-glider mechanisms). The cleat is attached to the mechanism with two 2 ¼" (77902) self-tapping screws
- 8) **Motion #2 Cleat (393mm x 599mm):** This is used on motion loveseats and sofas with glider mechanisms. The cleat is attached to the bottom of the mechanism with two 2 ¼" (77902) self-tapping screws.

# Shipping Cleats sleeper flaired arm



Shipping Cleats  
298mmx178mmx15mm

3 inches



Fixed by 5  
PCS units  
01571wnk



# HOW TO INSTALL TRIANGULAR FEET ON A SOFA





LINE UP THE FEET SO  
THEY ARE IN THE  
CORNER WITH THE  
SPACE FROM THE  
EDGES BEING THE  
SAME



PUT THE SCREWS IN  
THE HOLES IN THE  
FEET . USE A PHILLIPS  
SCREWDRIVER , OR  
DRILL TO TURN THE  
SCREWS INTO THE  
WOOD FRAMING  
UNTIL THE SCREWS  
are TIGHT .

